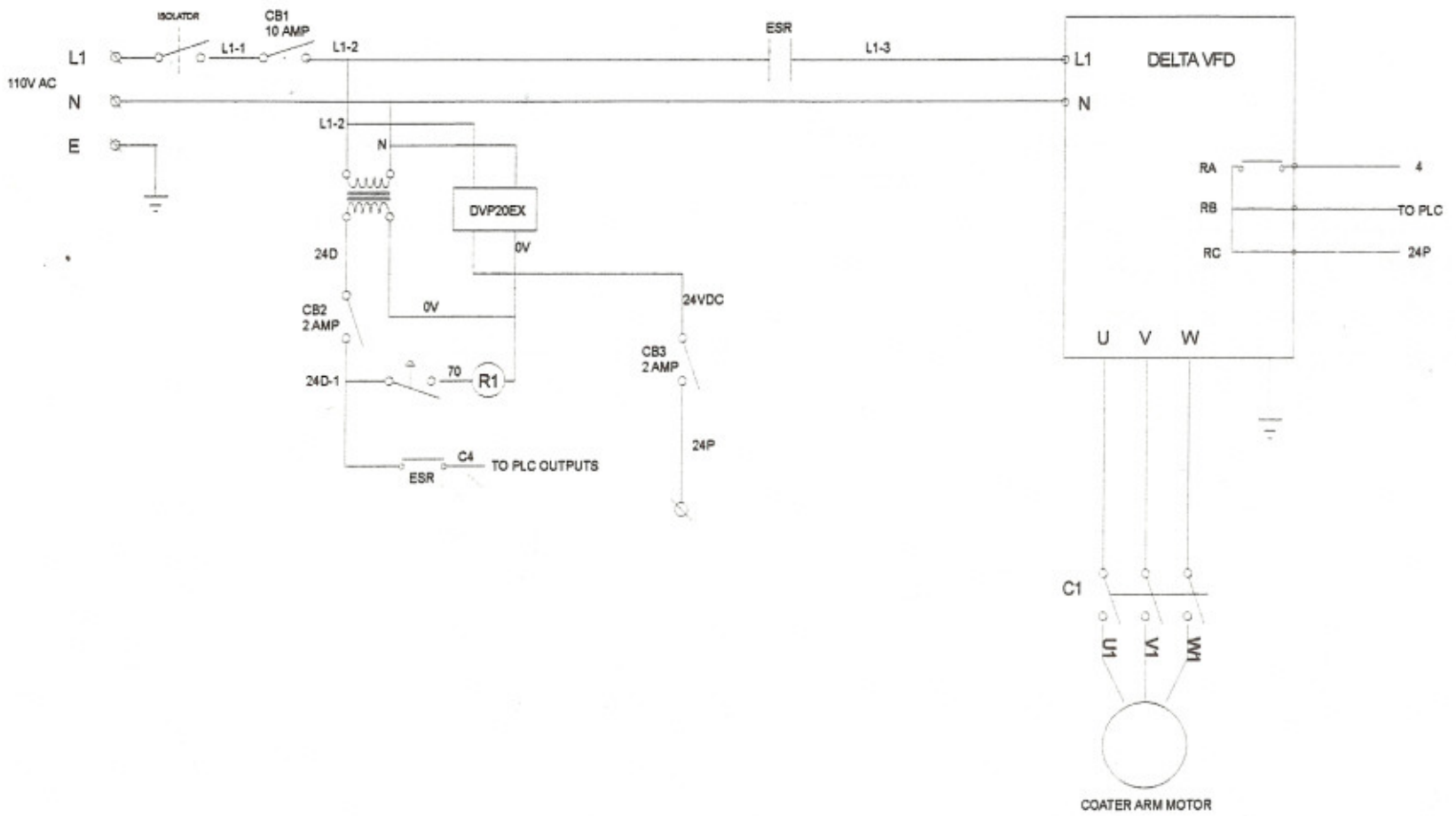
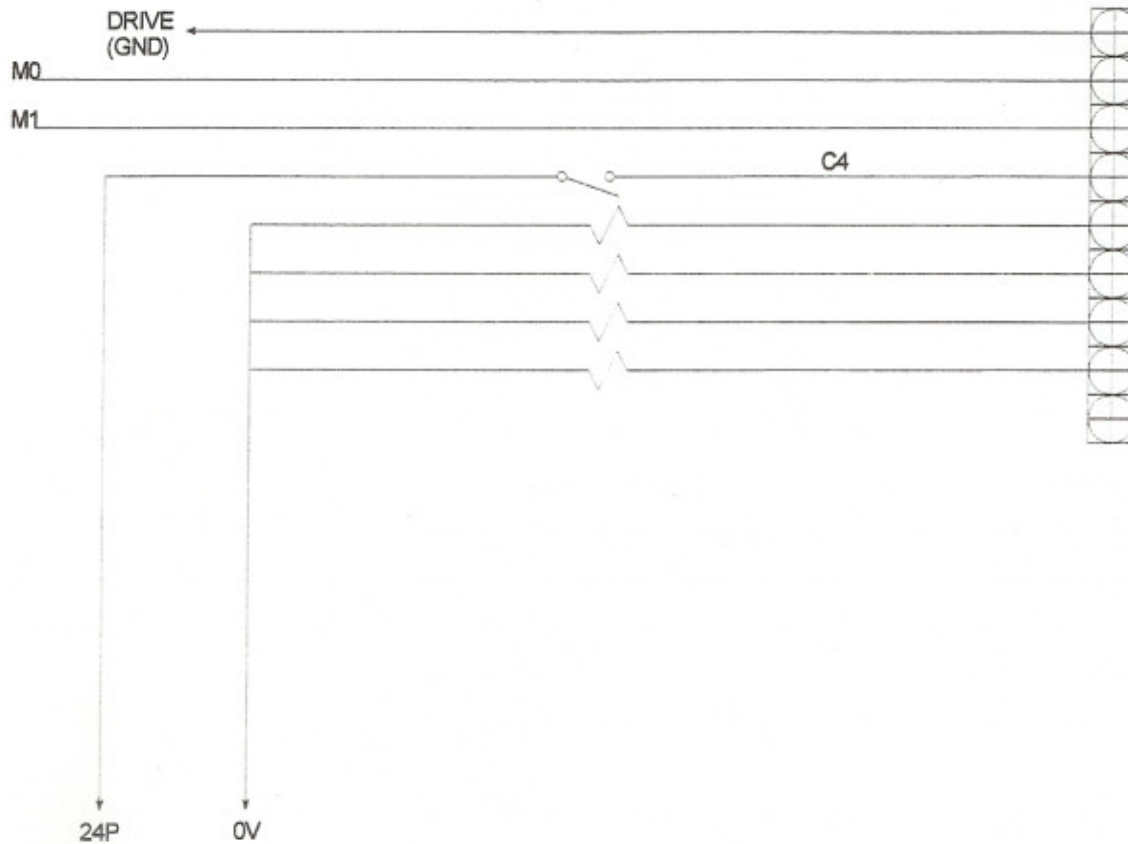


Project - Coater



COATER	
Title:	Power Circuit
Size:	A4
Drawn By:	Brett Milne
Date:	22/03/01

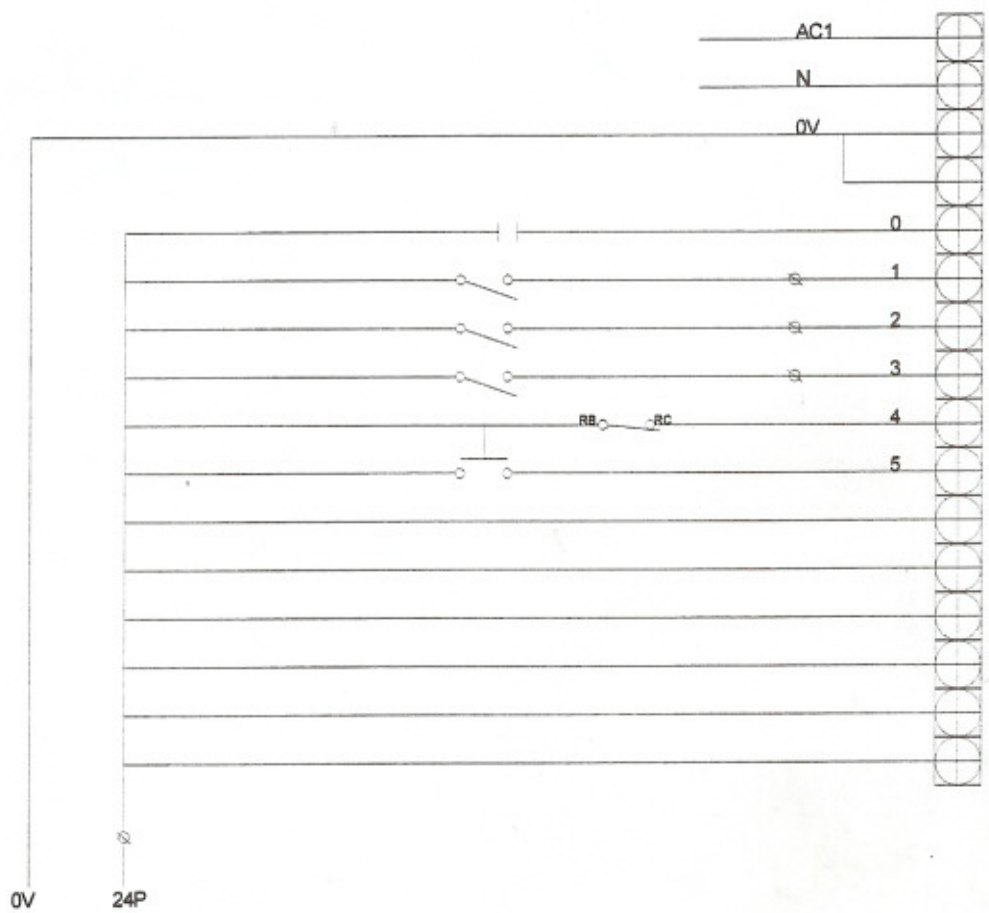
DELTA PLC OUTPUTS DVP-20EX



- COM 0 & 1
- (Y0) FWD
- (Y1) REV
- COM 2 - 10
- (Y2) TRAYS IN/OUT SOLENOID FRONT
- (Y3) TRAYS IN/OUT SOLENOID REAR
- (Y4) TRAYS TILT SOLENOID FRONT
- (Y5) TRAYS TILT SOLENOID REAR

CD Coater	
Title:	Delta Outputs
Size:	A4
Drawn By:	Brett Milne
Date:	25/01/01

DELTA PLC INPUTS
DVP-20EX



- 110V A.C. (L)
- VAC NEUT. (N)
- 24V D.C. 0V
- S/S (TO MAKE INPUT POS. LOGIC
- (X0) EMERGENCY STOP RELAY
- (X1) BOTTOM CARRIAGE STOP
- (X2) TOP CARRIAGE STOP PROX.2
- (X3) TILT PROX.3
- (X4) DRIVE FAULT
- (X5) START PUSH BUTTON

CD Coater	
Title:	Delta Inputs
Size:	A4
Drawn By:	Brett Milne
Date:	25/01/01